

**Kährs**  
QUALITY IN WOOD SINCE 1887

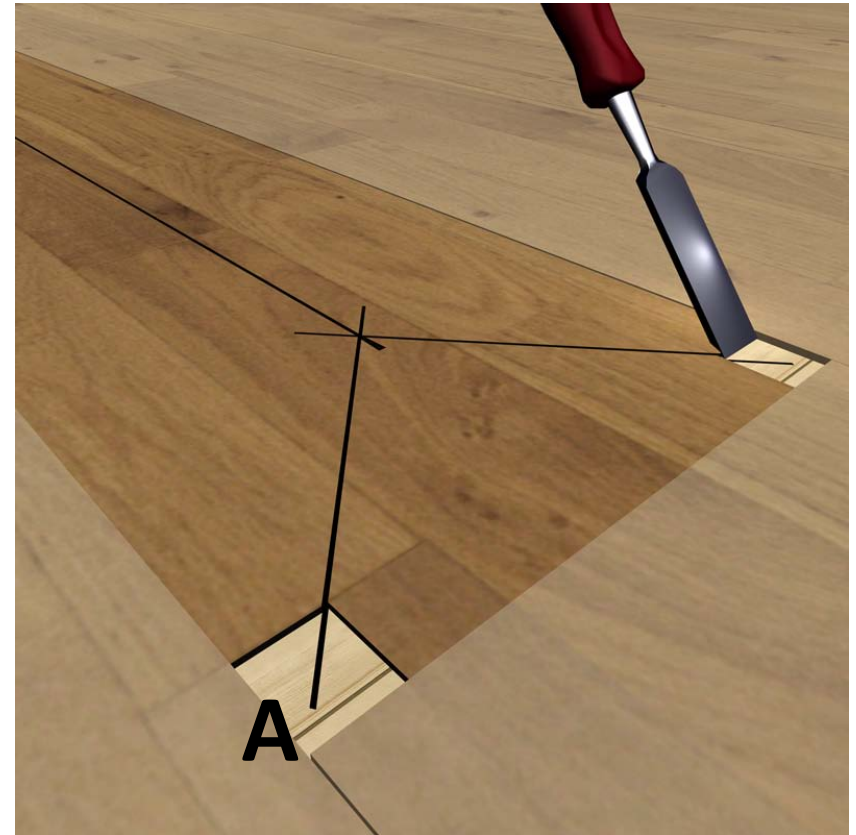


Board Replacement of Woodloc<sup>®</sup> 5S



# REPLACEMENT OF BOARDS - WOODLOC® 5S

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- Set depth of circular saw to thickness of existing floor.
- Make cuts as shown.
- Using a sharp chisel, finish the cuts through the floor at the corners (A).
- With a chisel, remove the wearlayer from the four corners.

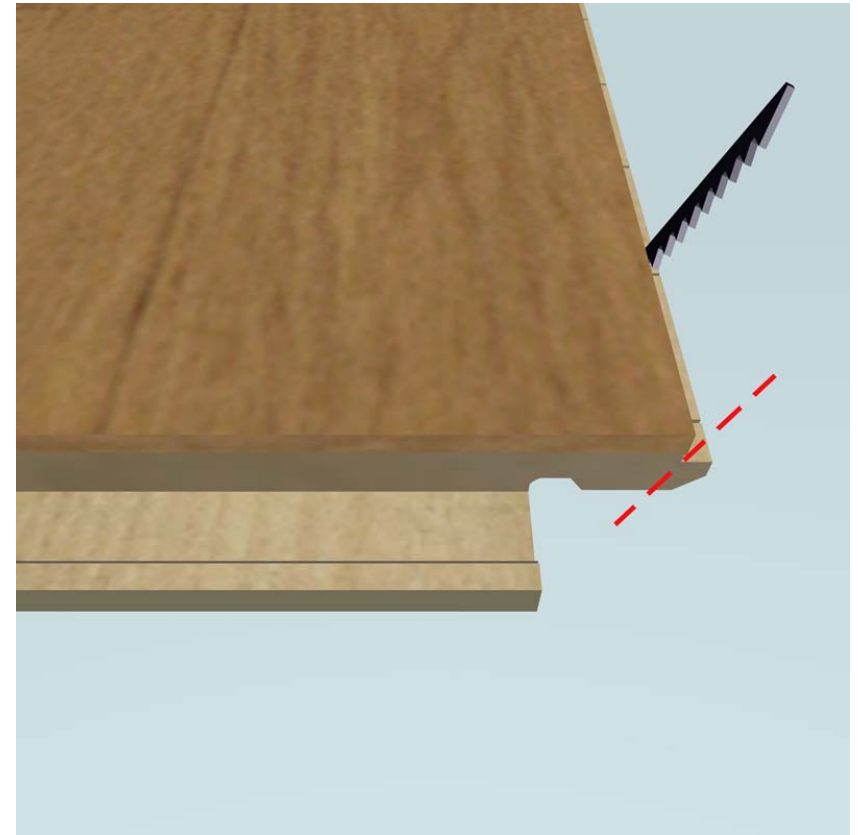
# REPLACEMENT OF BOARDS - WOODLOC® 5S

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- Using a small pry bar or chisel, carefully remove board to be replaced.
- Remove existing locking pins from both tongue and groove ends.
- Repair any cuts in the underlayment using 6mil plastic or blue overlap piece from a Combo System Underlayment roll.

# Preparing the Replacement Board - WOODLOC® 5S



- Acclimate unwrapped and exposed board in same room as existing floor until it reaches same wood moisture content as existing flooring.
- Remove locking pin from groove side end joint.
- Using a table or jig saw, remove vertical locking protrusion of groove on long side and entire portion of groove on short side that protrudes beyond face of board.
- On long tongue side, remove portion of tongue that protrudes beyond face of board.



# REPLACEMENT OF BOARDS - WOODLOC® 5S

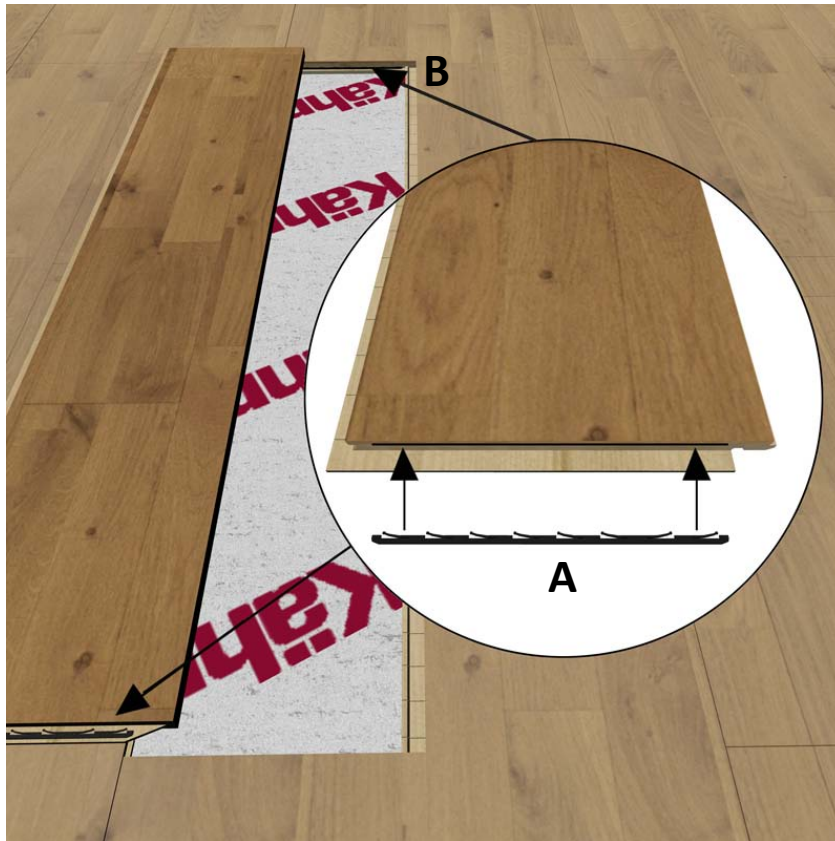
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- Dry fit replacement board into opening (without locking pins) and note any areas of overwood.
- Using suction cups, remove board, sand underside of board where necessary and dry fit once again.

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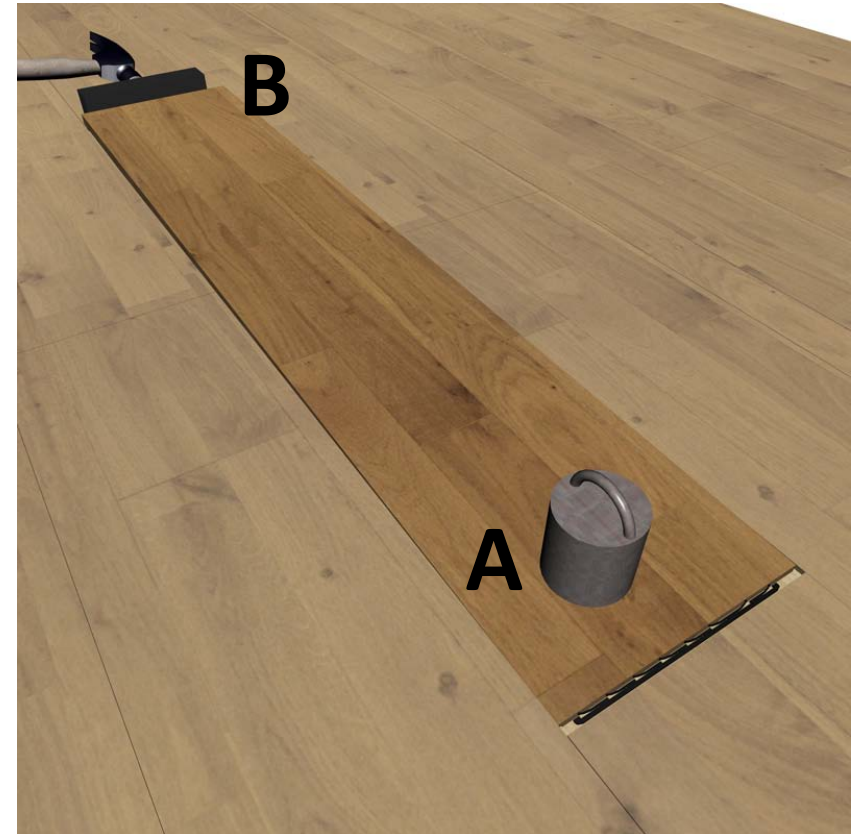


- Cut Board Replacement Locking Pin (contact your Kahrs representative for pins) to fit and insert in groove side end joint of replacement board, spring side faces in (fig. A).
- Insert a second Replacement Locking Pin in groove side end joint of adjacent board (B).
- Place a continuous 1/8" bead of Kahrs Landobond Adhesive (ID # 710225) on the existing long sides: tongue & groove.



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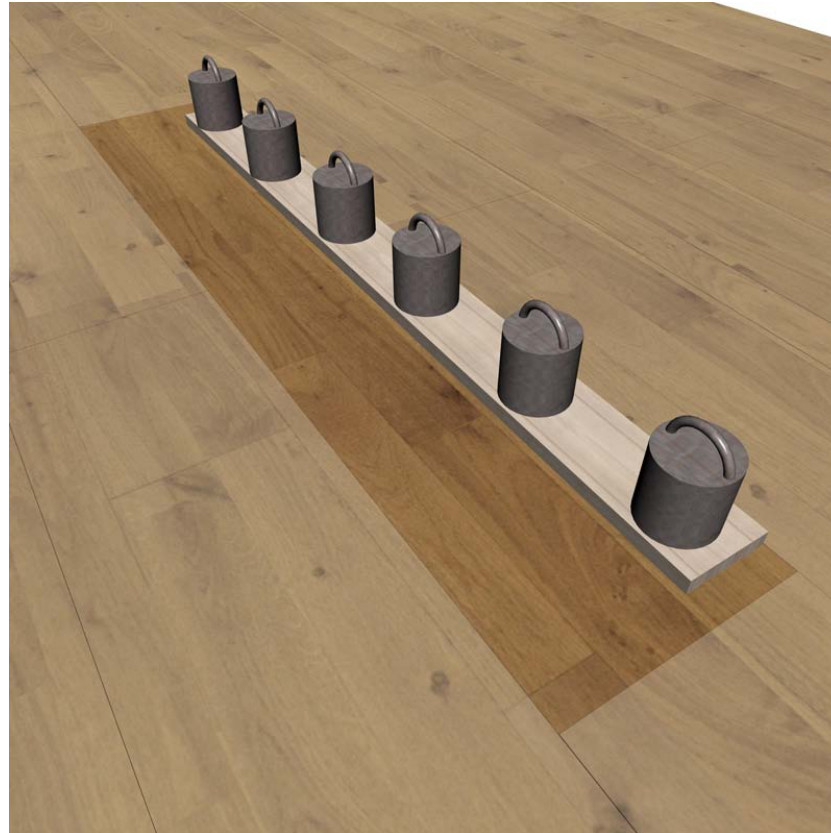
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- Insert groove of replacement board under tongue side of existing board, starting approx. ½" away from end joint (1).
- Place weight (A) or , if working with two people, have one person push down on end joint (2).
- Using Kahrs Woodloc Handblock (ID # 710266) tap on end joint (B) until end joint drops and locks into place.

# REPLACEMENT OF BOARDS - WOODLOC® 5S

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- Using piece of cut out board, place face down over tongue side joint and place weights along edge as shown.
- Leave weights in place for a minimum of 24 hours.