

- Set depth of circular saw to thickness of existing floor.
- Make cuts as shown.
- Using a sharp chisel, finish the cuts through the floor at the corners (A).
- With a chisel, remove the wearlayer from the four corners.





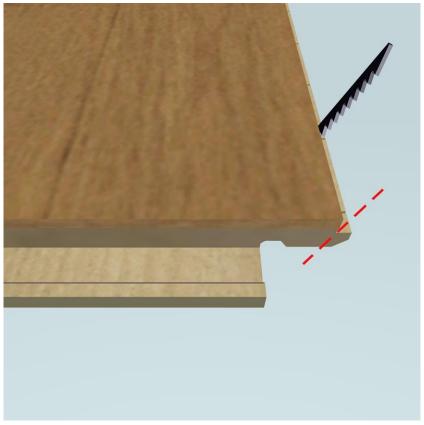


- Using a small pry bar or chisel, carefully remove board to be replaced.
- Remove existing locking pins from both tongue and groove ends.
- Repair any cuts in the underlayment using 6mil plastic or blue overlap piece from a Combo System Underlayment roll.

Preparing the Replacement Board - WOODLOC® 5G/5S

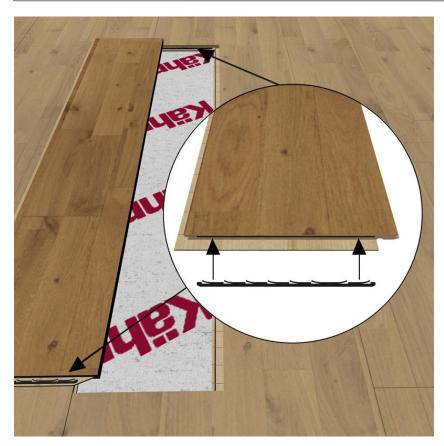






- Acclimate unwrapped and exposed board in same room as existing floor until it reaches same wood moisture content as existing flooring.
- Remove locking pin from groove side end joint.
- Using a table or jig saw, remove vertical locking protrusion of groove on long side. and entire portion of groove on short side that protrudes beyond face of board.
- On long tongue side, remove portion of tongue that protrudes beyond face of board.

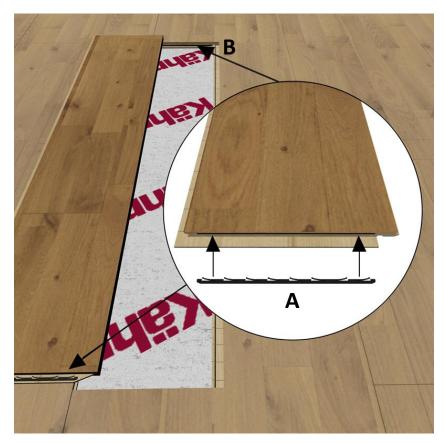






- Dry fit replacement board into opening (without locking pins)and note any areas of overwood.
- Using suction cups, remove board, sand underside of board where necessary and dry fit once again.

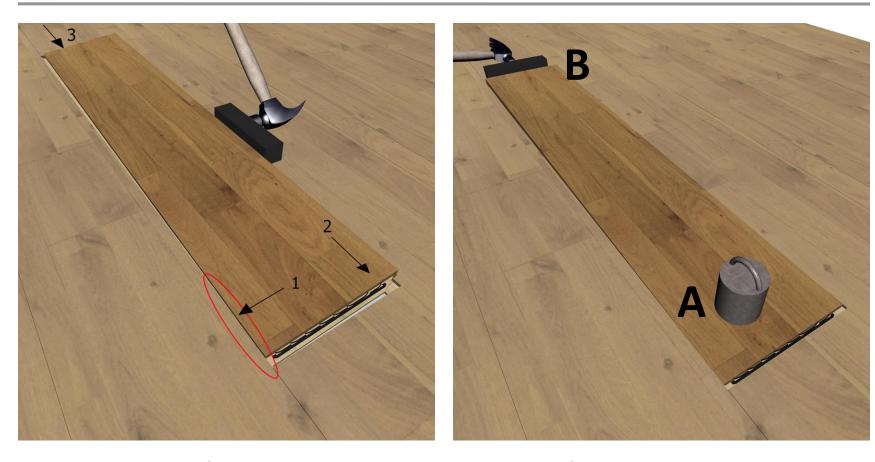






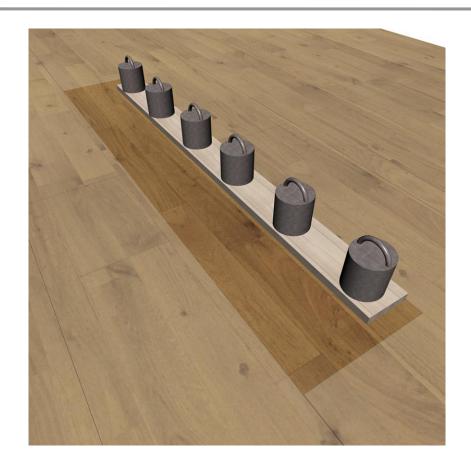
- Cut Board Replacement Locking Pin (contact your Kahrs representative for pins) to fit and insert in groove side end joint of replacement board, spring side faces in (fig. A).
- Insert a second Replacement Locking Pin in groove side end joint of adjacent board (B).
- Place a continuous 1/8" bead of Kahrs Landobond Adhesive (ID # 710225) on the existing long sides: tongue & groove.





- Insert groove of replacement board under tongue side of existing board, starting approx. ½" away from end joint (1).
- Place weight (A) or , if working with two people, have one person push down on end joint (2).
- Using Kahrs Woodloc Handblock (ID # 710266) tap on end joint (B) until end joint drops and locks into place.





- Using piece of cut out board, place face down over tongue side joint and place weights along edge as shown.
- Leave weights in place for a minimum of 24 hours.