



ENVIRONMENTAL PRODUCT DECLARATION IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

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EPD HUB, HUB-1228 Publishing on 11.03.2024, last updated on 11.03.2024, valid until 11.03.2029.





GENERAL INFORMATION

MANUFACTURER

| Manufacturer | Kährs Group | | | |
|-----------------|-------------------------------|--|--|--|
| Address | Ångbåtsbron 1 SE-201 21 Malmö | | | |
| Contact details | info@kahrs.com | | | |
| Website | www.kahrs.com | | | |

EPD STANDARDS, SCOPE AND VERIFICATION

| Program operator | EPD Hub, hub@epdhub.com |
|--------------------|--|
| Reference standard | EN 15804+A2:2019 and ISO 14025 |
| PCR | EPD Hub Core PCR version 1.0, 1 Feb 2022 EN 16810 Product category rules for resilient, textile and laminate floor coverings |
| Sector | Construction product |
| Category of EPD | Third party verified EPD |
| Scope of the EPD | Cradle to gate with options, A4-B7, and modules C1-C4, D |
| EPD author | Tomi Tehomaa, Kährs |
| EPD verification | Independent verification of this EPD and data, according to ISO 14025: ☐ Internal certification ☑ External verification |
| EPD verifier | Elma Avdyli, as an authorized verifier acting for EPD Hub Limited |

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

PRODUCT

| Product name | Zero Sheet |
|-----------------------------------|--|
| Additional labels | |
| Product reference | 105700 - 105799 |
| Place of production | Kährs Finland Oy, Ikaalinen |
| Period for data | 01.03.2022 - 28.02.2023 (12 months) |
| Averaging in EPD | No averaging |
| Variation in GWP-fossil for A1-A3 | - |

ENVIRONMENTAL DATA SUMMARY

| Declared unit | 1 m2 |
|---------------------------------|----------|
| Declared unit mass | 3.03 kg |
| GWP-fossil, A1-A3 (kgCO2e) | 3,71E+00 |
| GWP-total, A1-A3 (kgCO2e) | 3,60E+00 |
| Secondary material, inputs (%) | 0.156 |
| Secondary material, outputs (%) | 32.5 |
| Total energy use, A1-A3 (kWh) | 20.4 |
| Total water use, A1-A3 (m3e) | 4,28E-02 |





PRODUCT AND MANUFACTURER

ABOUT THE MANUFACTURER

Kährs Group is a world-leading flooring manufacturer in hardwood and resilient flooring with a number of strong brands in its product portfolio. The company is dedicated to providing the market with innovative new flooring solution. Kährs Group, which delivers products to more than 70 countries, is the market leader in Sweden and Finland and holds a strong position in other key markets, such as Norway, the UK, US, Germany, and Switzerland.

PRODUCT DESCRIPTION

This applies to Zero Sheet product range manufactured by Kährs. Products are based upon synthetic thermoplastic polymers according to /EN14565/ and are supplied in roll form. Zero floor coverings do not include any PVC and plasticizers. For the placing on the market of the product in the European Union/European Free Trade Association (EU/EFTA) (with the exception of Switzerland)/Regulation (EU) No. 305/2011 (CPR)/ applies. The product needs a declaration of performance taking into consideration /EN 14041:2004/: Resilient, textile, laminate and modular multilayer floor coverings -Essential characteristics/ and the CE-marking. For application and use the respective national provisions apply. This EPD follows the rules according standard EN 16810 Product category rules for resilient, textile and laminate floor coverings.

Further information can be found at www.kahrs.com.

| PRODUCT RAW MATERIAL | MAIN COMPOSITION |
|-----------------------------|------------------|
| | |

| Raw material category | Amount, mass- % | Material origin |
|-----------------------|-----------------|------------------------------|
| Metals | | |
| Minerals | 61 | Limestone, Color Pigments |

| Fossil materials | 39 | Plastics |
|---------------------|----|----------|
| Bio-based materials | 0 | |

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

| Biogenic carbon content in product, kg C | |
|--|-------|
| Biogenic carbon content in packaging, kg C | 0.035 |

FUNCTIONAL UNIT AND SERVICE LIFE

| Declared unit | 1 m2 |
|------------------------|---------|
| Mass per declared unit | 3.03 kg |
| Functional unit | |
| Reference service life | 40 |

SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).



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PRODUCT LIFE-CYCLE

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

| Product stage | | | | Assembly stage | | Use stage End of life stage | | | | | | Use stage End of life stage Beyo the syste bound es | | | | | | | Use sta | | | | of life stage | | | | e em dari |
|---------------|-----------|---------------|-----------|-------------------|-----|-----------------------------|--------|-------------|---------------|------------------------|------------------------------|---|-----------|------------------|----------|-------|----------|-----------|---------|--|--|--|---------------|--|--|--|-----------------|
| A1 | A2 | A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | | D | | | | | | | | | | |
| x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | x | × | | | | | | | | | | | |
| Raw materials | Transport | Manufacturing | Transport | Assembly | Use | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | Deconstr./demol. | Transport | Waste processing | Disposal | Reuse | Recoverv | Recycling | | | | | | | | | |

Modules not declared = MND. Modules not relevant = MNR.

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

The product considered in this EPD is made in the Kährs manufacturing plant in Ikaalinen, Finland. Data is collected at 12 months period from 1/3/2022 - 28/2/2023.

Raw materials are transported from suppliers. At first step of production raw materials are mixed and compounded to granules. Second step is scattering and melting granules to sheet form. At the end surface



treatment has been applied on top of the sheet.

Products are rolled around cardboard tube and packed into craft paper with cardboard end plates. Rolls are placed into pallets wrapped with plastic films.

TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

Zero Sheet is made in Finland, where it is transported into different markets. The estimated average distribution distance between the factory and the installation site is 500 km. This is presenting typical average delivery distance at north Europe. The distribution is made by truck.

Product is installed manually by using water based acrylic dispersion adhesive about 200 g/m2. Material lost during installation is 5%. This installation waste is handled by recycling, incineration or landfill. A taking back program has been started to be able to re-use installation waste . European waste classification EWC 17 02 03.

PRODUCT USE AND MAINTENANCE (B1-B7)

In this scenario product is cleaned once a week by scrubber dryer and twice a week by manual mopping.

Scrubber drier causes water and electricity consumption. Manual mopping causes water, electricity and detergent consumption as mops are washed after every use.

As a summary:

Electricity 0,0468 kWh/year/m2

Water: 2,6 kg/year/m2

Detergent 0,00364 kg/year/m2:

Air, soil, and water impacts during the use phase have not been studied.







PRODUCT END OF LIFE (C1-c4, D)

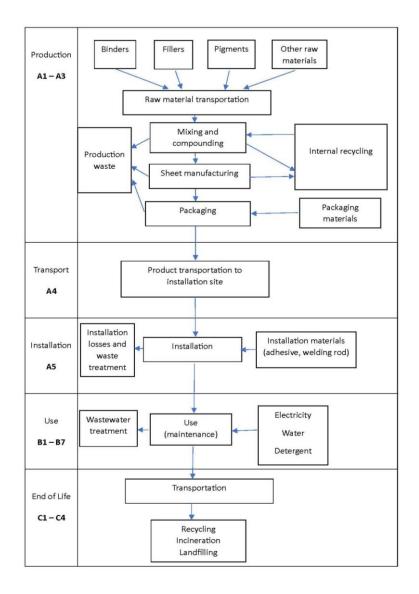
It should be noted that service life RSL of floor covering may vary depending the amount and nature of traffic on the floor. Manufacturer has stated service life on basis of wear resistance tests and experience. End of Life Waste scenario is based to EU statistic: https://www.europarl.europa.eu/news/en/headlines/society/20181212S TO21610/plastic-waste-and-recycling-in-the-eu-facts-and-figures Additionally also different scenarios: 100% landfill, 100% incineration and 100% recycling are calculate separately.







MANUFACTURING PROCESS







LIFE-CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

| Data type | Allocation |
|--------------------------------|-----------------------------|
| Raw materials | No allocation |
| Packaging materials | No allocation |
| Ancillary materials | Allocated by mass or volume |
| Manufacturing energy and waste | Allocated by mass or volume |

AVERAGES AND VARIABILITY

| Type of average | No averaging |
|-----------------------------------|----------------|
| Averaging method | Not applicable |
| Variation in GWP-fossil for A1-A3 | % |

This EPD is product and factory specific and does not contain average calculations.

LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. Ecoinvent v3.8 and One Click LCA databases were used as sources of environmental data.



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ENVIRONMENTAL IMPACT DATA

CORE ENVIRONMENTAL IMPACT INDICATORS - EN 15804+A2, PEF

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|-------------------------------------|----------------------|----------|----------|-----------|-----------|----------|----------|-----|----------|-----|-----|-----|-----|-----|----------|----------|-----------|-----------|-----------|
| GWP – total ¹⁾ | kg CO₂e | 2,70E+00 | 3,58E-01 | 5,42E-01 | 3,60E+00 | 2,04E-01 | 8,40E-01 | MND | 5,55E-01 | MND | MND | MND | MND | MND | 0,00E+00 | 3,04E-02 | 3,61E+00 | 1,42E+00 | -2,57E+00 |
| GWP – fossil | kg CO ₂ e | 2,69E+00 | 3,57E-01 | 6,67E-01 | 3,71E+00 | 2,04E-01 | 7,15E-01 | MND | 5,45E-01 | MND | MND | MND | MND | MND | 0,00E+00 | 3,04E-02 | 3,61E+00 | 1,42E+00 | -2,56E+00 |
| GWP – biogenic | kg CO ₂ e | 4,91E-03 | 2,52E-05 | -1,25E-01 | -1,20E-01 | 0,00E+00 | 1,25E-01 | MND | 0,00E+00 | MND | MND | MND | MND | MND | 0,00E+00 | 0,00E+00 | -3,21E-03 | -1,06E-03 | -4,78E-03 |
| GWP – LULUC | kg CO ₂ e | 1,07E-03 | 1,60E-04 | 5,49E-04 | 1,78E-03 | 8,30E-05 | 2,03E-04 | MND | 9,91E-03 | MND | MND | MND | MND | MND | 0,00E+00 | 1,12E-05 | 2,63E-04 | 1,00E-05 | -9,98E-04 |
| Ozone depletion pot. | kg CFC-11e | 3,60E-07 | 8,07E-08 | 8,26E-08 | 5,23E-07 | 4,79E-08 | 3,34E-08 | MND | 4,39E-08 | MND | MND | MND | MND | MND | 0,00E+00 | 6,99E-09 | 3,61E-07 | 3,72E-09 | -5,16E-08 |
| Acidification potential | mol H⁺e | 1,16E-02 | 3,52E-03 | 5,40E-03 | 2,05E-02 | 1,16E-03 | 2,27E-03 | MND | 4,24E-03 | MND | MND | MND | MND | MND | 0,00E+00 | 1,29E-04 | 4,91E-03 | 2,65E-04 | -1,01E-02 |
| EP-freshwater ²⁾ | kg Pe | 5,17E-05 | 2,29E-06 | 2,18E-05 | 7,57E-05 | 1,50E-06 | 4,46E-06 | MND | 2,14E-04 | MND | MND | MND | MND | MND | 0,00E+00 | 2,49E-07 | 8,44E-06 | 2,47E-07 | -5,11E-05 |
| EP-marine | kg Ne | 1,97E-03 | 9,30E-04 | 9,61E-04 | 3,86E-03 | 4,16E-04 | 4,90E-04 | MND | 4,83E-03 | MND | MND | MND | MND | MND | 0,00E+00 | 3,83E-05 | 8,00E-04 | 1,24E-04 | -1,78E-03 |
| EP-terrestrial | mol Ne | 2,16E-02 | 1,03E-02 | 1,19E-02 | 4,38E-02 | 4,58E-03 | 5,58E-03 | MND | 8,83E-03 | MND | MND | MND | MND | MND | 0,00E+00 | 4,22E-04 | 8,84E-03 | 1,27E-03 | -1,97E-02 |
| POCP ("smog") ³⁾ | kg NMVOCe | 9,37E-03 | 2,87E-03 | 2,93E-03 | 1,52E-02 | 1,31E-03 | 1,77E-03 | MND | 2,23E-03 | MND | MND | MND | MND | MND | 0,00E+00 | 1,35E-04 | 2,84E-03 | 3,79E-04 | -8,40E-03 |
| ADP-minerals & metals ⁴⁾ | kg Sbe | 1,75E-05 | 9,95E-07 | 4,97E-06 | 2,35E-05 | 6,98E-07 | 1,59E-06 | MND | 1,50E-05 | MND | MND | MND | MND | MND | 0,00E+00 | 7,13E-08 | 3,05E-06 | 7,93E-08 | -1,51E-05 |
| ADP-fossil resources | MJ | 8,59E+01 | 5,17E+00 | 7,29E+00 | 9,84E+01 | 3,08E+00 | 1,26E+01 | MND | 2,82E+01 | MND | MND | MND | MND | MND | 0,00E+00 | 4,57E-01 | 2,21E+01 | 3,02E-01 | -7,71E+01 |
| Water use ⁵⁾ | m³e depr. | 1,48E+00 | 2,23E-02 | 4,49E-01 | 1,95E+00 | 1,48E-02 | 2,15E-01 | MND | 1,81E+00 | MND | MND | MND | MND | MND | 0,00E+00 | 2,04E-03 | 1,70E-01 | 3,92E-02 | -9,99E-01 |

1) GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

USE OF NATURAL RESOURCES

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | С3 | C4 | D |
|------------------------------------|------|----------|----------|-----------|----------|----------|-----------|-----|----------|-----|-----|-----|-----|-----|----------|----------|-----------|-----------|-----------|
| Renew. PER as energy ⁸⁾ | MJ | 1,35E+00 | 6,45E-02 | 1,92E+01 | 2,06E+01 | 4,51E-02 | 1,99E+00 | MND | 8,03E+00 | MND | MND | MND | MND | MND | 0,00E+00 | 5,14E-03 | 1,92E-01 | 5,55E-03 | -1,05E+00 |
| Renew. PER as material | MJ | 0,00E+00 | 0,00E+00 | 1,17E+00 | 1,17E+00 | 0,00E+00 | -1,17E+00 | MND | 0,00E+00 | MND | MND | MND | MND | MND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Total use of renew. PER | MJ | 1,35E+00 | 6,45E-02 | 2,04E+01 | 2,18E+01 | 4,51E-02 | 8,16E-01 | MND | 8,03E+00 | MND | MND | MND | MND | MND | 0,00E+00 | 5,14E-03 | 1,92E-01 | 5,55E-03 | -1,05E+00 |
| Non-re. PER as energy | MJ | 4,03E+01 | 5,17E+00 | 7,25E+00 | 5,28E+01 | 3,08E+00 | 6,96E+00 | MND | 2,39E+01 | MND | MND | MND | MND | MND | 0,00E+00 | 4,57E-01 | 2,21E+01 | 3,02E-01 | -3,24E+01 |
| Non-re. PER as material | MJ | 4,56E+01 | 0,00E+00 | -1,40E+00 | 4,41E+01 | 0,00E+00 | -3,82E-02 | MND | 0,00E+00 | MND | MND | MND | MND | MND | 0,00E+00 | 0,00E+00 | -2,71E+01 | -8,98E+00 | 4,28E+00 |







| Total use of non-re. PER | MJ | 8,59E+01 | 5,17E+00 | 5,85E+00 | 9,69E+01 | 3,08E+00 | 6,92E+00 | MND | 2,39E+01 | MND | MND | MND | MND | MND | 0,00E+00 | 4,57E-01 | -4,99E+00 | -8,68E+00 | -2,81E+01 |
|--------------------------|----------------|----------|----------|----------|----------|----------|----------|-----|----------|-----|-----|-----|-----|-----|----------|----------|-----------|-----------|-----------|
| Secondary materials | kg | 4,74E-03 | 1,76E-03 | 2,17E-02 | 2,82E-02 | 1,04E-03 | 1,62E-03 | MND | 1,09E-02 | MND | MND | MND | MND | MND | 0,00E+00 | 1,27E-04 | 6,17E-03 | 2,52E-04 | -3,44E-03 |
| Renew. secondary fuels | MJ | 2,90E-04 | 1,53E-05 | 1,93E-02 | 1,96E-02 | 1,08E-05 | 9,82E-04 | MND | 5,05E-05 | MND | MND | MND | MND | MND | 0,00E+00 | 1,28E-06 | 4,37E-05 | 2,09E-06 | -3,37E-05 |
| Non-ren. secondary fuels | MJ | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | MND | 0,00E+00 | MND | MND | MND | MND | MND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Use of net fresh water | m ³ | 3,74E-02 | 6,02E-04 | 4,76E-03 | 4,28E-02 | 4,11E-04 | 5,26E-03 | MND | 4,38E-02 | MND | MND | MND | MND | MND | 0,00E+00 | 5,92E-05 | 2,27E-03 | 1,95E-04 | -2,52E-02 |

8) PER = Primary energy resources.

END OF LIFE – WASTE

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | С3 | C4 | D |
|---------------------|------|----------|----------|----------|----------|----------|----------|-----|----------|-----|-----|-----|-----|-----|----------|----------|----------|----------|-----------|
| Hazardous waste | kg | 1,52E-01 | 6,06E-03 | 2,03E-01 | 3,61E-01 | 3,57E-03 | 2,22E-02 | MND | 5,42E-02 | MND | MND | MND | MND | MND | 0,00E+00 | 6,06E-04 | 7,98E-01 | 9,69E-03 | -1,10E-01 |
| Non-hazardous waste | kg | 5,46E+00 | 9,47E-02 | 1,60E+00 | 7,16E+00 | 6,32E-02 | 5,14E-01 | MND | 1,11E+00 | MND | MND | MND | MND | MND | 0,00E+00 | 9,95E-03 | 7,57E-01 | 6,79E-01 | -2,03E+00 |
| Radioactive waste | kg | 5,66E-05 | 3,57E-05 | 3,95E-05 | 1,32E-04 | 2,12E-05 | 1,41E-04 | MND | 2,97E-04 | MND | MND | MND | MND | MND | 0,00E+00 | 3,06E-06 | 2,39E-06 | 1,38E-06 | -2,67E-05 |

END OF LIFE – OUTPUT FLOWS

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | С3 | C4 | D |
|--------------------------|------|----------|----------|----------|----------|----------|----------|-----|----------|-----|-----|-----|-----|-----|----------|----------|----------|----------|----------|
| Components for re-use | kg | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | MND | 0,00E+00 | MND | MND | MND | MND | MND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Materials for recycling | kg | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 4,00E-02 | MND | 0,00E+00 | MND | MND | MND | MND | MND | 0,00E+00 | 0,00E+00 | 1,05E+00 | 0,00E+00 | 0,00E+00 |
| Materials for energy rec | kg | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 2,60E-02 | MND | 0,00E+00 | MND | MND | MND | MND | MND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Exported energy | MJ | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 4,16E-01 | MND | 0,00E+00 | MND | MND | MND | MND | MND | 0,00E+00 | 0,00E+00 | 3,65E-01 | 0,00E+00 | 0,00E+00 |







ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|----------------------|-----------------------------------|----------|----------|----------|----------|----------|----------|-----|----------|-----|-----|-----|-----|-----|----------|----------|----------|----------|-----------|
| Global Warming Pot. | kg CO ₂ e | 2,57E+00 | 3,54E-01 | 7,01E-01 | 3,62E+00 | 2,02E-01 | 4,35E-01 | MND | 5,43E-01 | MND | MND | MND | MND | MND | 0,00E+00 | 3,01E-02 | 3,60E+00 | 1,40E+00 | -2,44E+00 |
| Ozone depletion Pot. | kg CFC-11e | 2,61E-07 | 6,40E-08 | 6,78E-08 | 3,92E-07 | 3,79E-08 | 2,54E-08 | MND | 4,10E-08 | MND | MND | MND | MND | MND | 0,00E+00 | 5,54E-09 | 2,86E-07 | 3,03E-09 | -4,39E-08 |
| Acidification | kg SO ₂ e | 9,64E-03 | 2,78E-03 | 4,32E-03 | 1,67E-02 | 8,67E-04 | 1,04E-03 | MND | 3,41E-03 | MND | MND | MND | MND | MND | 0,00E+00 | 1,00E-04 | 4,12E-03 | 1,89E-04 | -8,43E-03 |
| Eutrophication | kg PO ₄ ³ e | 5,27E-03 | 4,15E-04 | 5,37E-03 | 1,10E-02 | 2,03E-04 | 1,36E-03 | MND | 3,70E-03 | MND | MND | MND | MND | MND | 0,00E+00 | 2,28E-05 | 1,28E-03 | 4,15E-03 | -2,19E-03 |
| POCP ("smog") | kg C_2H_4e | 7,87E-04 | 8,47E-05 | 2,74E-04 | 1,15E-03 | 2,82E-05 | 7,51E-05 | MND | 1,62E-04 | MND | MND | MND | MND | MND | 0,00E+00 | 3,90E-06 | 1,67E-04 | 4,03E-05 | -7,16E-04 |
| ADP-elements | kg Sbe | 1,73E-05 | 9,72E-07 | 4,76E-06 | 2,30E-05 | 6,81E-07 | 1,43E-06 | MND | 1,46E-05 | MND | MND | MND | MND | MND | 0,00E+00 | 6,90E-08 | 2,99E-06 | 7,18E-08 | -1,50E-05 |
| ADP-fossil | MJ | 8,59E+01 | 5,17E+00 | 7,29E+00 | 9,84E+01 | 3,08E+00 | 6,03E+00 | MND | 2,81E+01 | MND | MND | MND | MND | MND | 0,00E+00 | 4,57E-01 | 2,21E+01 | 3,02E-01 | -7,71E+01 |

EOL SCENARIO : 100% RECYCLING

| Impact category | Unit | C1 | C2 | C3 | C4 | D |
|-------------------------------------|-------------------------|----------|----------|-----------|-----------|-----------|
| GWP – total ¹⁾ | kg CO ₂ e | 0,00E+00 | 3,04E-02 | 5,39E-01 | -1,06E-03 | -7,69E+00 |
| GWP – fossil | kg CO₂e | 0,00E+00 | 3,04E-02 | 5,42E-01 | 0,00E+00 | -7,67E+00 |
| GWP – biogenic | kg CO ₂ e | 0,00E+00 | 0,00E+00 | -3,21E-03 | -1,06E-03 | -1,44E-02 |
| GWP – LULUC | kg CO₂e | 0,00E+00 | 1,12E-05 | 3,30E-04 | 0,00E+00 | -2,84E-03 |
| Ozone depletion pot. | kg CFC ₋₁₁ e | 0,00E+00 | 6,99E-09 | 1,11E-08 | 0,00E+00 | -1,42E-07 |
| Acidification potential | mol H*e | 0,00E+00 | 1,29E-04 | 8,87E-04 | 0,00E+00 | -3,06E-02 |
| EP-freshwater ²⁾ | kg Pe | 0,00E+00 | 2,49E-07 | 7,02E-06 | 0,00E+00 | -1,54E-04 |
| EP-marine | kg Ne | 0,00E+00 | 3,83E-05 | 2,58E-04 | 0,00E+00 | -5,37E-03 |
| EP-terrestrial | mol Ne | 0,00E+00 | 4,22E-04 | 2,70E-03 | 0,00E+00 | -5,94E-02 |
| POCP ("smog") ³⁾ | kg NMVOCe | 0,00E+00 | 1,35E-04 | 8,23E-04 | 0,00E+00 | -2,54E-02 |
| ADP-minerals & metals ⁴⁾ | kg Sbe | 0,00E+00 | 7,13E-08 | 3,17E-06 | 0,00E+00 | -4,58E-05 |
| ADP-fossil resources | MJ | 0,00E+00 | 4,57E-01 | 1,61E+00 | 0,00E+00 | -2,32E+02 |
| Water use ⁵⁾ | m³e depr. | 0,00E+00 | 2,04E-03 | 7,00E-02 | 0,00E+00 | -3,02E+00 |
| | | | | | | |
| | | | | | | |







EOL SCENARIO : 100% INCINERATION

| Impact category | Unit | C1 | C2 | C3 | C4 | D |
|-------------------------------------|----------------------|----------|----------|-----------|-----------|-----------|
| GWP – total ¹⁾ | kg CO ₂ e | 0,00E+00 | 3,04E-02 | 8,06E+00 | -1,06E-03 | -4,30E-02 |
| GWP – fossil | kg CO₂e | 0,00E+00 | 3,04E-02 | 8,06E+00 | 0,00E+00 | -4,29E-02 |
| GWP – biogenic | kg CO ₂ e | 0,00E+00 | 0,00E+00 | -3,21E-03 | -1,06E-03 | -4,39E-05 |
| GWP – LULUC | kg CO ₂ e | 0,00E+00 | 1,12E-05 | 3,65E-04 | 0,00E+00 | -7,79E-05 |
| Ozone depletion pot. | kg CFC-11e | 0,00E+00 | 6,99E-09 | 8,40E-07 | 0,00E+00 | -5,77E-09 |
| Acidification potential | mol H⁺e | 0,00E+00 | 1,29E-04 | 1,09E-02 | 0,00E+00 | -6,66E-05 |
| EP-freshwater ²⁾ | kg Pe | 0,00E+00 | 2,49E-07 | 1,45E-05 | 0,00E+00 | -3,62E-07 |
| EP-marine | kg Ne | 0,00E+00 | 3,83E-05 | 1,68E-03 | 0,00E+00 | -1,50E-05 |
| EP-terrestrial | mol Ne | 0,00E+00 | 4,22E-04 | 1,87E-02 | 0,00E+00 | -1,70E-04 |
| POCP ("smog") ³⁾ | kg NMVOCe | 0,00E+00 | 1,35E-04 | 6,04E-03 | 0,00E+00 | -5,29E-05 |
| ADP-minerals & metals ⁴⁾ | kg Sbe | 0,00E+00 | 7,13E-08 | 4,74E-06 | 0,00E+00 | -4,55E-08 |
| ADP-fossil resources | MJ | 0,00E+00 | 4,57E-01 | 5,06E+01 | 0,00E+00 | -8,35E-01 |
| Water use ⁵⁾ | m³e depr. | 0,00E+00 | 2,04E-03 | 3,47E-01 | 0,00E+00 | -6,37E-03 |







EOL SCENARIO : 100% LANDFILL

| Impact category | Unit | C1 | C2 | C3 | C4 | D |
|-------------------------------------|----------------------|----------|----------|----------|-----------|-----------|
| GWP – total ¹⁾ | kg CO ₂ e | 0,00E+00 | 3,04E-02 | 0,00E+00 | 5,69E+00 | -2,29E-02 |
| GWP – fossil | kg CO₂e | 0,00E+00 | 3,04E-02 | 0,00E+00 | 5,69E+00 | -2,28E-02 |
| GWP – biogenic | kg CO ₂ e | 0,00E+00 | 0,00E+00 | 0,00E+00 | -4,28E-03 | -2,34E-05 |
| GWP – LULUC | kg CO ₂ e | 0,00E+00 | 1,12E-05 | 0,00E+00 | 4,03E-05 | -4,15E-05 |
| Ozone depletion pot. | kg CFC-11e | 0,00E+00 | 6,99E-09 | 0,00E+00 | 1,49E-08 | -3,07E-09 |
| Acidification potential | mol H⁺e | 0,00E+00 | 1,29E-04 | 0,00E+00 | 1,06E-03 | -3,55E-05 |
| EP-freshwater ²⁾ | kg Pe | 0,00E+00 | 2,49E-07 | 0,00E+00 | 9,91E-07 | -1,93E-07 |
| EP-marine | kg Ne | 0,00E+00 | 3,83E-05 | 0,00E+00 | 4,97E-04 | -8,00E-06 |
| EP-terrestrial | mol Ne | 0,00E+00 | 4,22E-04 | 0,00E+00 | 5,09E-03 | -9,08E-05 |
| POCP ("smog") ³⁾ | kg NMVOCe | 0,00E+00 | 1,35E-04 | 0,00E+00 | 1,52E-03 | -2,82E-05 |
| ADP-minerals & metals ⁴⁾ | kg Sbe | 0,00E+00 | 7,13E-08 | 0,00E+00 | 3,18E-07 | -2,42E-08 |
| ADP-fossil resources | MJ | 0,00E+00 | 4,57E-01 | 0,00E+00 | 1,21E+00 | -4,45E-01 |
| Water use ⁵⁾ | m³e depr. | 0,00E+00 | 2,04E-03 | 0,00E+00 | 1,57E-01 | -3,39E-03 |





VERIFICATION STATEMENT

VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? <u>Read more online</u> This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard. I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Elma Avdyli, as an authorized verifier acting for EPD Hub Limited 11.03.2024





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